

No.: SHCCM130500994

Date: May. 30, 2013

Page: 1 of 13

TANCHOR CHANNELS CO., LTD. 3F, BUILDING 3, NO. 1221, YAN-AN XI RD, SHANGHAI

The following sample(s) was/ were submitted and identified on behalf of the client as:

Sample Name : TANCHOR CAST-IN CHANNEL

Sample Number : SHCCM130500994

Test Required : Please see the next page(s)
Test Method : Please see the next page(s)

Product Specification : TRS52/34

Manufacturer : Tanchor Channels Co., Ltd.

Material and Mark : Hot rolled

Date of Receipt : May. 24, 2013

Test Period : May. 24, 2013 to May. 30, 2013

Test result(s) : For further details, please refer to the following page(s)

****** To be continued******

Signed for SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Sally Xie

Authorized signatory

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No.: SHCCM130500994

Date: May. 30, 2013

Page: 2 of 13

1. Brief Introduction:

Tanchor Channels Co., Ltd consigns SGS-CSTC Standard Technical Services (Shanghai) Co., Ltd. to test the tensile loading and shear loading of Tanchor Cast-in Channel. The embedment of the sample and the mold of the concrete (strength grade C30) are done by consigner.

2. Test Method:

- 1). With reference to BS 5080-1:1993(R2008) Structural fixings in concrete and masonry-Part 1: Method of test for tensile loading
- 2). With reference to BS 5080-2:1986(R2008) Method of test for Structural fixings in concrete and masonry-Part 2: Method for determination of resistance to loading in shear

3. Test Equipments

No.	Equipment	Туре
1	Bolt pull test apparatus	ZY-30
2	Dial indicator	0~10mm

4. Test result:

1) Tension test

	<u> </u>	Acceptable		Test result		
Sample No.	Design Load (kN)			Maximum Test Load (kN)	Breaking Form of Samples	Conclusion
1				157	Concrete is broken	Meet the design requirements.
2	49	147	3	173	Concrete is broken	Meet the design requirements.
3				175	Concrete is broken	Meet the design requirements.

**** To be continued******

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No.: SHCCM130500994

Date: May. 30, 2013

Page: 3 of 13

2) Shear test

Sample Design	Design Load	Acceptable bad Load of		Test result	
No.	· I Saldiv Facio		Safety Factor	When test load is 35kN, check sample's status	Conclusion
4				No abnormal	Meet the design requirements.
5	5 11.2 6	33.6	3	No abnormal	Meet the design requirements.
6				No abnormal	Meet the design requirements.

Note:

The embedment of the sample and the mold of the concrete (strength grade C30) are done by client.

The design load and safety factor are declared by client.

Annex A: Detailed test results of tensile loading test

Annex B: Sample drawing and photo

Annex C: Test photos

Statement: Unless otherwise stated the result shown in this test report refer only to the sample(s) tested.

****** To be continued*****

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No.: SHCCM130500994

Date: May. 30, 2013

Page: 4 of 13

Annex A: Detailed test results of each sample

Table 1: Test results of Sample 1

No.	Load (kN)	Deflection (mm)		Average Deflection
INU.		1	2	(mm)
1	0	0.00	0.00	0.00
2	5	0.00	0.02	0.01
3	10	0.03	0.06	0.04
4	15	0.10	0.14	0.12
5	20	0.17	0.23	0.20
6	25	0.21	0.34	0.28
7	30	0.25	0.45	0.35
8	35	0.30	0.58	0.44
9	40	0.35	0.76	0.56
10	45	0.39	0.86	0.62
11	50	0.44	0.94	0.69
12	55	0.48	1.02	0.75
13	60	0.53	1.09	0.81
14	65	0.58	1.16	0.87
15	70	0.63	1.24	0.94
16	75	0.69	1.30	1.00
17	80	0.74	1.40	1.07
18	85	0.80	1.48	1.14
19	90	0.88	1.58	1.23
20	95	0.95	1.69	1.32
21	100	1.01	1.78	1.40
22	105	1.10	1.90	1.50
23	110	1.19	2.05	1.62
24	115	1.28	2.18	1.73
25	120	1.37	2.30	1.84
26	125	1.47	2.44	1.96
27	130	1.56	2.58	2.07
28	135	1.68	2.76	2.22
29	140	1.82	2.95	2.38
30	145	2.03	3.21	2.62
31	150	2.20	3.43	2.82

****** To be continued******

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No.: SHCCM130500994

Date: May. 30, 2013

Page: 5 of 13

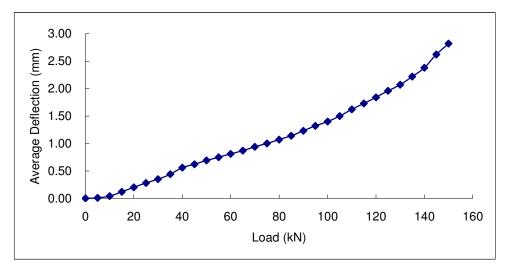


Fig.1: Average Deflection-Load Graph of Sample 1

******** To be continued*********

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No.: SHCCM130500994

Date: May. 30, 2013

Page: 6 of 13

Table 2: Test results of Sample 2

No.	Lood (IM)	Deflection (mm)		Average Deflection
INO.	Load (kN)	1	2	(mm)
1	0	0.00	0.00	0.00
2	5	0.00	0.04	0.02
3	10	0.06	0.16	0.11
4	15	0.08	0.19	0.14
5	20	0.12	0.29	0.20
6	25	0.17	0.40	0.28
7	30	0.22	0.49	0.36
8	35	0.25	0.57	0.41
9	40	0.30	0.64	0.47
10	45	0.35	0.74	0.54
11	50	0.40	0.81	0.60
12	55	0.45	0.90	0.68
13	60	0.50	0.98	0.74
14	65	0.57	1.07	0.82
15	70	0.62	1.15	0.88
16	75	0.70	1.25	0.98
17	80	0.76	1.33	1.04
18	85	0.83	1.42	1.12
19	90	0.90	1.51	1.20
20	95	0.97	1.60	1.28
21	100	1.06	1.70	1.38
22	105	1.14	1.80	1.47
23	110	1.23	1.91	1.57
24	115	1.32	1.99	1.66
25	120	1.42	2.09	1.76
26	125	1.55	2.24	1.90
27	130	1.65	2.35	2.00
28	135	1.79	2.50	2.14
29	140	1.96	2.67	2.32
30	145	2.16	2.87	2.52
31	150	2.46	3.14	2.80
32	155	2.85	3.52	3.18

******* To be continued******

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No.: SHCCM130500994

Date: May. 30, 2013

Page: 7 of 13

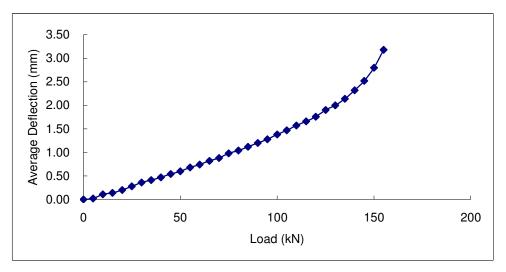


Fig.2: Average Deflection-Load Graph of Sample 2

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No.: SHCCM130500994

Date: May. 30, 2013

Page: 8 of 13

Table 3: Test results of Sample 3

No.	Load (kN)	Deflection (mm)		Average Deflection
INU.		1	2	(mm)
1	0	0.00	0.00	0.00
2	5	0.06	0.07	0.06
3	10	0.11	0.41	0.26
4	15	0.27	0.59	0.43
5	20	0.47	0.64	0.56
6	25	0.62	0.67	0.64
7	30	0.75	0.72	0.74
8	35	0.92	0.80	0.86
9	40	1.07	0.87	0.97
10	45	1.20	0.94	1.07
11	50	1.29	1.01	1.15
12	55	1.36	1.07	1.22
13	60	1.43	1.13	1.28
14	65	1.51	1.21	1.36
15	70	1.60	1.28	1.44
16	75	1.69	1.37	1.53
17	80	1.77	1.45	1.61
18	85	1.86	1.53	1.70
19	90	1.96	1.61	1.78
20	95	2.06	1.70	1.88
21	100	2.13	1.77	1.95
22	105	2.25	1.88	2.06
23	110	2.35	1.99	2.17
24	115	2.46	2.08	2.27
25	120	2.55	2.19	2.37
26	125	2.68	2.33	2.50
27	130	2.81	2.45	2.63
28	135	2.95	2.59	2.77
29	140	3.08	2.73	2.90
30	145	3.25	2.91	3.08
31	150	3.53	3.21	3.37
32	155	3.71	3.41	3.56

******* To be continued******

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No.: SHCCM130500994

Date: May. 30, 2013

Page: 9 of 13

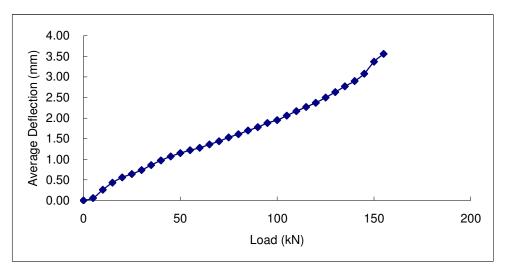


Fig.3: Average Deflection-Load Graph of Sample 3

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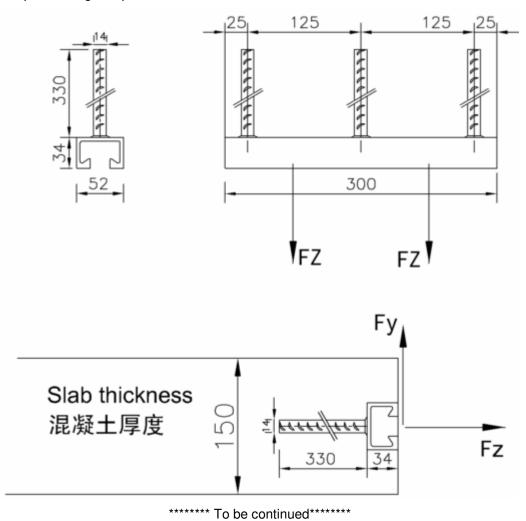


No.: SHCCM130500994

Date: May. 30, 2013

Page: 10 of 13

Annex B: Sample drawing and photo



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No.: SHCCM130500994

Date: May. 30, 2013

Page: 11 of 13



Annex C: Test photos





Before test(1)

Before test(2)

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No.: SHCCM130500994

Date: May. 30, 2013

Page: 12 of 13





The sample 1 after test

The sample 2 after test





The sample 3 after test

The sample 4 after test

****** To be continued******

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Date: May. 30, 2013

Page: 13 of 13





The sample 5 after test

The sample 6 after test

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